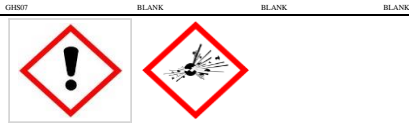




Section 1: Company and Product Identification

Product Name: ORCON Hot Melt Seaming Tapes
Product Code: K10, K-20, XK30, K40, XK50, XU90 SUPER3S, CT7DS, SUPER3DS
Company: Halex Corporation
 4200 E. Santa Ana Street
 Ontario, CA 91761
 PH: 313-555-9865
Emergency Response: 909-622-3537

Section 2: Hazards Identification



Hazard Pictograms:

Signal Word: Warning

Hazard Category: None per OSHA Regulations: 29CFR1910.1200
 None per SARA Title III, Section 313 and TCA 40 CFR 372

Hazard Statements: This material under normal conditions of use is not expected to pose any physical hazards or health risks. The component exposure limits and other information in this document are provided for circumstances such as overheating, burning, or exposure to heated materials.

Precautionary Statements: P202: Do not handle until all safety precautions have been read and understood
 P281: Use personal protective equipment as required
 P501: Dispose of contents/container in accordance with local/regional/national/international rules.

Hazards not otherwise classified: Contains no ingredients considered hazardous as defined by the Occupational Health & Safety Administration (OSHA) in the hazard communication standard (29 CFR 1910.1200). Contains a blend of trade secret resins and modifying agents for which there are no OSHA or equivalent exposure standards.

Section 3: Composition / Information on Ingredients

Hazardous substance (name)	Hazard Category	CAS#	Weight %
None	NA		NA

Section 4: First Aid Measures

General Info: Product may give off vapors in appreciable quantities affecting the inhalation route. Ensure proper ventilation.

Notable Exposure symptoms: Product is supplied in the form of a solid paper tape coated with solid adhesive. Like any organic material it may release toxic fumes and gasses, including carbon monoxide when burned or smoldered in air. Molten adhesive can adhere to skin and may cause severe burns upon contact.

If ingested: Material is non toxic. Accidental ingestion of small pieces is not likely to cause harm, but larger pieces of materials may pose a choking hazard to small children or pets.

If inhaled: When heated above its melting point such that smoke is generated, this product may release carbon monoxide.

Eye contact: No effects anticipated.

Skin contact: Can burn skin on contact with molten material.

Chronic Effects: No chronic effects known. Contains no ingredient listed as a carcinogen by IARC, NTP or OSHA.

Section 5: Fire Fighting Measures

General Info: Keep personnel removed from and upwind of fire. Wear full body protective clothing and MSHA/NIOSH approved self-contained breathing apparatus. All components have a flash point greater than 200C.

Extinguishing Method / Equipment: Carbon dioxide (CO2), dry chemical, foam. Firefighters should wear self-contained breathing apparatus (SCBA) and full protective equipment.

Hazardous Decomposition Info: Constituents associated with burning / combustion are to be considered toxic.

Section 6: Accidental Release Measures

Personal precautions, protective equipment and procedures: Not Applicable

Containment Equipment and Procedures: Not Applicable

Cleanup Procedures: Gather spilled materials and placed in a container for disposal.

Section 7: Handling and Storage

Safe Handling Precautions: Use caution and industry recognized protective equipment/clothing when working with molten adhesive. Turn off heated application tool when not in use.

Recommendations for Storage: Store in cool area in product container away from sources of ignition or flame.

Incompatibilities: None Known

Section 8: Exposure Control / Personal Protection

General / Engineering Controls: Local exhaust ventilation should be utilized to control vapors / substances below exposure limits.

Work Clothing: Protective work clothing which covers skin and prevents exposures.

Eye/face protection: Wear safety goggles or face shield.

Skin Protection: General purpose cotton or leather gloves may be worn during application to prevent burns.

Respiratory Protection: Should not be required. Consult an industrial hygienist if user notice respiratory problems.

Additional Information: Keep a source of cool, clean water available at worksite for burn treatment.

Substances with Exposure Limits	CAS#	ACGIH-TLV	OSHA-PEL
None	NA	NA	NA

Section 9: Physical and Chemical Properties

State: Solid **Melting Point:** 60-90C. **Freezing Point:** Not avail
Color: AMBER/CLEAR **Boiling Point/Range:** 350-400F (159-170C) **pH:** Not avail
Sp Grav: 0.9 **Odor:** aromatic, solvent **Water Solubility:** Insoluble
Evaporation rate: **Flash Point:** >250C. **Part. Coeff (n-octanol/water Vapor - Pressure):** Not avail
Upper Flam Limits: Not avail **Lower Flam Limits:** Not avail **Autoignition Temp:** 250 C
VOC Content (lbs/gal): **Viscosity:**

Section 10: Stability and Reactivity

General: This product is stable under normal conditions of temperature or pressure. Hazardous polymerization will not occur. Incompatible with strong oxidizers. May produce hazardous quantities carbon monoxide and smoke when burned.

Incompatible materials: Strong oxidizing agents, strong acids.

Decomposition products: No decomposition products known. Toxic substances may be released in the event of a fire.

Section 11: Toxicological Information

General Information: May cause slight irritation to the respiratory system while inhaling the dust or smoke.

Toxicological Information (product): No toxicological data is available for this product. Product components are non-toxic as defined by the Federal Hazardous Substances Act, 16 CFR 1500.3.

Likely Routes of Exposure: Inhalation of vapors.

Toxicological Information (contained substances)

Hazardous substance (name)	LD50 Oral	LD50 Dermal	LC50 Inh	Irritancy:
None	NA	NA	NA	NA

Carcinogenicity or mutagenicity: None

Sensitization: Product is not expected to be a sensitizer.

Section 12: Ecological Information

General information: Difficult to biodegrade. It can be recycled with appropriate technologies.

Aquatic toxicity: None

Degradation / Mobility info: No specific data available.

Bioaccumulative potential: No specific data available.

Section 13: Disposal Information

Product disposal: Dispose of product in accordance with local, regional, and national regulations. Consult with waste contractor.

Container disposal: Dispose of product in accordance with local, regional, and national regulations. Consult with waste contractor.

Other considerations: No further information.

Section 14: Transport Information

DOT: Not Regulated

IMO/IMDG: Not Regulated

IATA: Not Regulated

OTHER: Not Regulated

Comments: None

Section 15: Regulatory Information

TSCA: Ethylene-Vinyl Acetate Copolymer (CAS#24937-78-8)

CERCLA RQ: None

SARA 311/312: None

SARA 313: None

California Prop 65: None

Substances:

Canadian DSL: None

WHMIS: None

Section 16: Other Information

SDS Author: Tony A. Dominguez

Version Date:

1/10/2015

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